



## The easy-to-use, one-to-one ratio rapid curing 2-part sealant – Bondaflex® Silfast™ 502

Silfast 502 reduces material waste and costs by providing a fast-assembly, two-component solution that combines structural glazing and weatherseal applications into one product. Construction applications for the fast-curing Silfast 502 include structural and conventional glazing, perimeter sealing of windows, doors and skylights, and unitized curtainwall assembly and field replacement glazing.

### FEATURES

- Versatile medium modulus
- Unaffected by most atmospheric conditions
- Joint movement  $\pm$  25%
- Excellent adhesion
- Two-component 1:1 mix ratio
- Fast curing
- Excellent working time

### BENEFITS

- Structural glazing and weatherseal applications with one product
- Extremely long service life
- Excellent flexibility for dynamic stresses in impact glazing and seismic loading
- Bonds to most substrates without priming, including many Kynar®, anodized, alodine and painted aluminum finishes
- Easy to use, less variability and mixing problems with pumping equipment
- Fast assembly, increased productivity
- Low material waste, reduced cost

### Certifications

Meets the requirements of ASTM C-920, Type M, Grade NS, Class 25/25, Use NT, M, G, A, O; ASTM C-1184 Structural Silicone Sealant; TT-S-00230C, Type II, Class A; CAN/CGSB-19.13-M87 and California Air Resources Board 2003 requirements for Volatile Organic Compound content.

### Packaging

- 300 ml sausage pack kits
- 4.5 gal pail kits
- 52 gal (197 L) drum kits